

## DECLARATION of PERFORMANCE

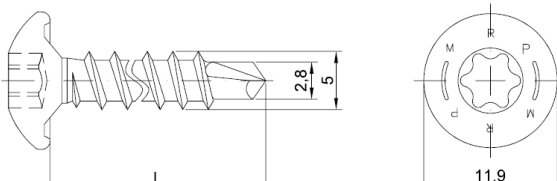
No 01/MPZ02-P/0371/2022



1. *Unique identification code of the product-type:* **MPZ02 - P**
2. *Intended use:* **MPZ02 - P self-drilling screws are intended to be used for fastening steel sheeting to steel supporting structures.**
3. *Name, registered trade name or registered trade mark and contact address of the manufacturer:* **Marcopol Sp. z o.o. Producer of Bolts str. Oliwska 100, 80-209 Chwaszczyno Poland**
4. *System or systems of assessment and verification of constancy of performance of the construction product:*  
**System "2+" of assessment**
5. *European Technical Assessment:* **ETA 18/0371 issued 11.04.2021**  
*Technical Assessment Body:* **Technický a zkušební ústav stavební Praha, s.p.**  
*Notified Body:* **Number: 1020 - Technický a zkušební ústav stavební Praha, s.p.**
6. *Declared performance:*

	Essential characteristics	Performance	Technical specification
<b>3.1 BWR 1: Mechanical resistance and stability</b>			
3.1.1	Characteristic Shear Resistance of the Connection	See Table 1 ÷ 3 below	ETA 18/0371
3.1.2	Characteristic Tension Resistance of the Connection	See Table 1 ÷ 3 below	ETA 18/0371
3.1.3	Design Resistance in case of combined Tension and Shear Forces (interaction)	No performance assessed	ETA 18/0371
3.1.4	Check of Deformation Capacity in case of constraining forces due to temperature	No performance assessed	ETA 18/0371
3.1.5	Durability		
	Zinc coating min. 5 mikron	Category C1	ETA 18/0371
<b>3.2 BWR 2: Safety in case of fire</b>			
3.2.1	Reaction to fire	The performance of the product is class A1	EN 13501-1

**Table 1: Characteristic Tension Resistance  $N_{R,k}$  and Shear Resistance  $V_{R,k}$  [kN]**

	<b>Materials</b> Fastener: carbon steel – SAE1022, SAE10B21, SAE10B23, 23MNB4, 19MNB4 quenched, tempered and galvanized ( $\geq 5 \mu\text{m}$ ) or (Geomet) coating Washer: - Component I: S280GD, S320GD or S350GD – EN 10346 Component II: S280GD, S320GD or S350GD – EN 10346
	Drilling capacity: $\Sigma t_i \leq 2 \times 1,25 \text{ mm}$
	<b>Timber substructures</b> no performance determined

$t_{N,II}$ [mm]	0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25	Wood class $\geq$ C24				
$M_{t,nom}$	3 Nm								—	—			
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,87	0,87	0,87	0,87	0,87	0,87	0,87	0,87	—	—	*bearing resistance of component I **bearing resistance of component II	
	0,50	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—		
	0,55	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—		
	0,63	0,96	0,96	0,96	0,96	1,63	1,63	1,63	1,63	1,63	—		—
	0,75	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	1,72	—		—
	0,88	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	1,72	—		—
	1,00	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	1,72	—		—
	1,13	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	1,72	—		—
	1,25	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	1,72	—		—
	1,50	—	—	—	—	—	—	—	—	—	—		—
	1,75	—	—	—	—	—	—	—	—	—	—		—
	2,00	—	—	—	—	—	—	—	—	—	—		—
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,44	0,44	0,44	0,44	0,44	0,44	0,44	0,44	—	—	*bearing resistance of component II **bearing resistance of component I	
	0,50	0,48	0,48	0,48	0,53	0,53	0,53	0,53	0,53	—	—		
	0,55	0,48	0,48	0,48	0,53	0,53	0,53	0,53	0,53	—	—		
	0,63	0,48	0,48	0,48	0,53	0,53	0,53	0,53	0,53	—	—		
	0,75	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—		
	0,88	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—		
	1,00	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—		
	1,13	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—		
	1,25	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—		
	1,50	—	—	—	—	—	—	—	—	—	—		
	1,75	—	—	—	—	—	—	—	—	—	—		
	2,00	—	—	—	—	—	—	—	—	—	—		

 If both components I and II are made of S320GD the values  $V_{R,k}$  may be increased by 8,3%

 If both components I and II are made of S350GD the values  $V_{R,k}$  may be increased by 16,6%

**MPZ02-P fastening screws for metal members and sheeting**

 MPZ02-P 4,8 × L  
 with pan head

**Table 1**

**Table 2: Characteristic Tension Resistance  $N_{R,k}$  and Shear Resistance  $V_{R,k}$  [kN]**

	<p><u>Materials</u>            Fastener: carbon steel – SAE1022, SAE10B21, SAE10B23, 23MNB4, 19MNB4            quenched, tempered and galvanized (<math>\geq 5 \mu\text{m}</math>) or Geomet coating            Washer: EPDM sealing ring with metal top made of pregalvanized carbon steel            Component I: S280GD, S320GD or S350GD – EN 10346            Component II: S280GD, S320GD or S350GD – EN 10346</p>
	<p>Drilling capacity: <math>\Sigma t_i \leq 2 \times 1,25 \text{ mm}</math></p>
	<p><u>Timber substructures</u>            no performance determined</p>

$t_{N,II}$ [mm]	0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25	Wood class $\geq$ C24			
$M_{t,nom}$	3 Nm								—	—		
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,87	0,87	0,87	0,87	0,87	0,87	0,87	0,87	—	—	*bearing resistance of component I **bearing resistance of component II
	0,50	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,55	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,63	0,96	0,96	0,96	1,63	1,63	1,63	1,63	1,63	—	—	
	0,75	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	0,88	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,00	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,13	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,25	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,50	—	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	—	
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	0,50	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	0,55	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	0,63	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	0,75	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	0,88	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	1,00	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	1,13	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	1,25	0,48	0,48	0,48	0,75	0,75	0,75	0,75	0,75	—	—	
	1,50	—	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	—	

If both components I and II are made of S320GD the values  $V_{R,k}$  may be increased by 8,3%

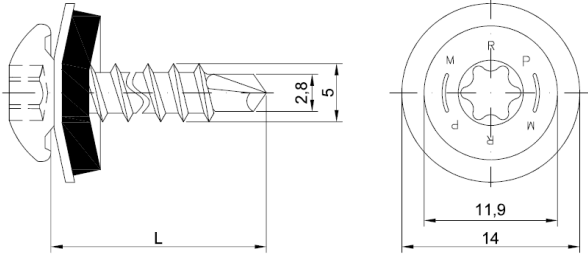
If both components I and II are made of S350GD the values  $V_{R,k}$  may be increased by 16,6%

**MPZ02-P fastening screws for metal members and sheeting**

MPZ02-P 4,8 × L + S12 or 14  
 with pan head and sealing washer  $\phi$ 12 or 14 mm  
 with metal top made of pregalvanized carbon steel

**Table 2**

**Table 3: Characteristic Tension Resistance  $N_{R,k}$  and Shear Resistance  $V_{R,k}$  [kN]**

	<u>Materials</u> Fastener: carbon steel – SAE1022, SAE10B21, SAE10B23, 23MNB4, 19MNB4 quenched, tempered and galvanized ( $\geq 5 \mu\text{m}$ ) (Geomet coating) Washer: EPDM sealing ring with metal top made of aluminum Component I: S280GD, S320GD or S350GD – EN 10346 Component II: S280GD, S320GD or S350GD – EN 10346
	Drilling capacity: $\Sigma t_i \leq 2 \times 1,25 \text{ mm}$
	<u>Timber substructures</u> no performance determined

$t_{N,II}$ [mm]	0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25	Wood class $\geq$ C24			
$M_{t,nom}$	3 Nm								—	—		
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,87	0,87	0,87	0,87	0,87	0,87	0,87	0,87	—	—	*bearing resistance of component I **bearing resistance of component II
	0,50	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,55	0,96	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,63	0,96	0,96	0,96	1,63	1,63	1,63	1,63	1,63	—	—	
	0,75	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	0,88	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,00	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,13	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,25	0,96	0,96	0,96	1,72	1,72	1,72	1,72	1,72	—	—	
	1,50	—	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	—	
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	0,50	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	0,55	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	0,63	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	0,75	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	0,88	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	1,00	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	1,13	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	1,25	0,48	0,48	0,48	0,72	0,75	0,75	0,75	0,75	—	—	
	1,50	—	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	—	

 If both components I and II are made of S320GD the values  $V_{R,k}$  may be increased by 8,3%

 If both components I and II are made of S350GD the values  $V_{R,k}$  may be increased by 16,6%

**MPZ02-P fastening screws for metal members and sheeting**

 MPZ02-P 4,8 × L + A12 or 14  
 with pan head and sealing washer  $\varnothing 12$  or 14 mm  
 with metal top made of aluminum

**Table 3**

7. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.

Chwaszczyno, 14.01.2022

Signed by:

R&D Director

Janusz Kabała

Dyrektor Działu Rozwoju  
Produktów



*Janusz Kabała*  
Janusz Kabała